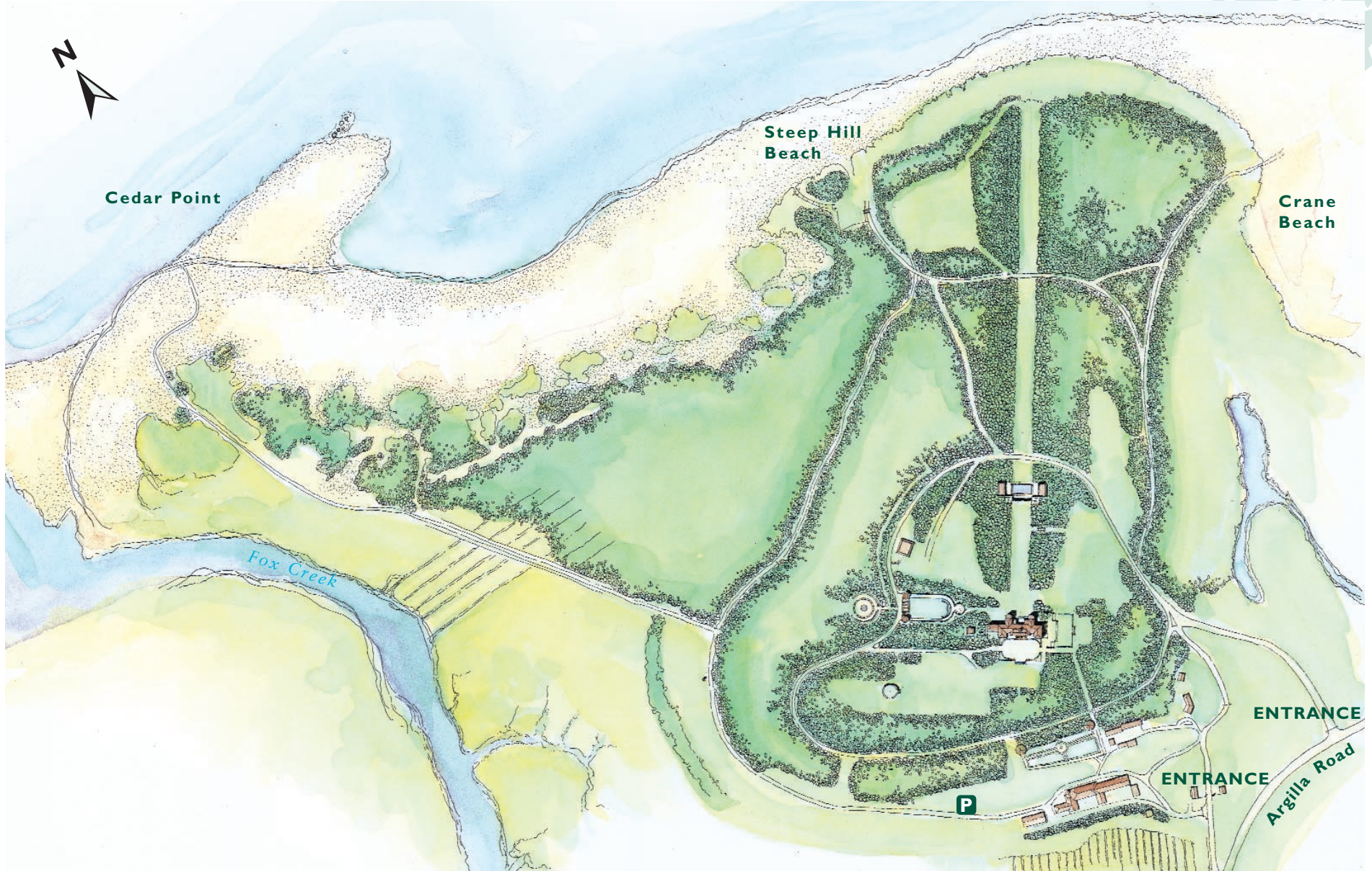


# CASTLE HILL IPSWICH, MA (165 ACRES)

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